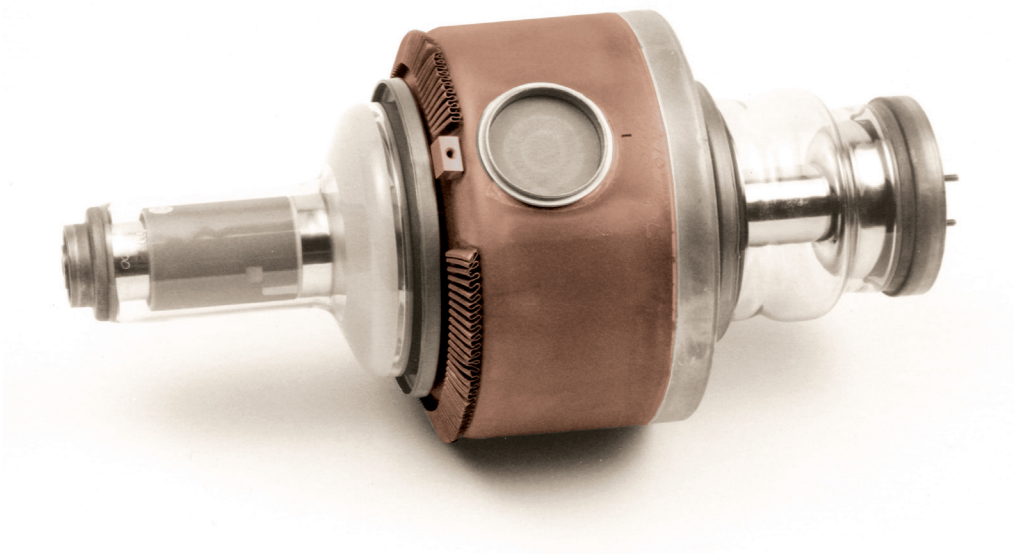
G-1582TRI

Rotating Anode X-Ray Tube
Tubes Radiogénes à Anode Tournante
Röntgenröhre mit rotierender Anode
Tubos de Rayos-X con Ánodo Giratorio



Note: Document originally drafted in the English language.

Product Description

The G-1582TRI is a 5.25” (133 mm) 125 kV, 1.1 MJ (1.5 MHU) maximum anode heat content, rotating anode insert. This metal center section insert is designed for radiography, cineradiography, digital and film screen angiography procedures. The insert features a 10° rhenium-tungsten facing on molybdenum with a graphite backed target and is available with the following nominal focal spots:

0.3 - 0.6 - 1.0
IEC 60336

Nominal Anode Input Power
Small - 18 kW IEC 60613
Intermediate - 60 kW IEC 60613
Large - 112 kW IEC 60613
For the equivalent anode input power of 250 Watts

Description du Produit

Le tube G-1582TRI, à anode tournante de 133 mm, (5,25 pouces), 125 kV, avec une capacité calorifique maximale de 1,1 MJ (1,5 MUC). Cette section métallique centrale a été conçue pour les procédures radiographiques, cinéradiographiques, angiographiques numérisés et sur film. L’tube est pourvu d’une anode avec pente de 10° en rhènium - tungstène sur une base de molybdéne et avec un doublage de graphite. Il est disponible avec les combinaisons foyers suivantes:

0,3 - 0,6 - 1,0
CEI 60336

Puissance anodique nominale de l’anode
Petit foyer - 18 kW CEI 60613
Moyen foyer - 60 kW CEI 60613
Grand foyer - 112 kW CEI 60613
Pour la puissance anodique d’equilibre thermique de 250 Watts

Produktbeschreibung

Die G-1582TRI ist eine 5.25” (133 mm) Doppelfokus Drehanoden-Röntgenröhre, mit einer Anoden Wärmespeicherkapazität von 1.1 MJ (1.5 MHU) und einer max. Spannungsfestigkeit von 125 kV. Diese Einsatz mit metallischem Mittielteil wurde für Radiographie-, Röntgenkinematographie-, digitale und Filmangiographieverfahren entwickelt. Der rückseitig graphit-beschichtete Rhenium-Wolfram- und Molybdän Anodenteller besitzt einen Winkel von 10°. Folgende Brennfleckkombination ist lieferbar:

0.3 - 0.6 - 1.0
IEC 60336

Nominale Anodenbezugsleistung
Klein - 18 kW IEC 60613
Mitte - 60 kW IEC 60613
Gross - 112 kW IEC 60613
Gilt bei einer Aquivalent - Anodenleistung von 250 Watt

Descripcion del Producto

El G-1582TRI es un tubo de ánodo giratorio de 133 mm (5.25”), 125 kV, 1.1 MJ (1.5 MUC). Este tubo de metal en la parte central es diseñado especificamente para radiografía, cineradiográphica, digital, y procedimientos de angiografía con pelicula de pantalla. El blanco emisor es una combinación de renio, tungsteno y molibdeno con grafito en la parte posterior con un rayo central de 10 grados. Disponible con las siguientes combinaciones de marcas focales:

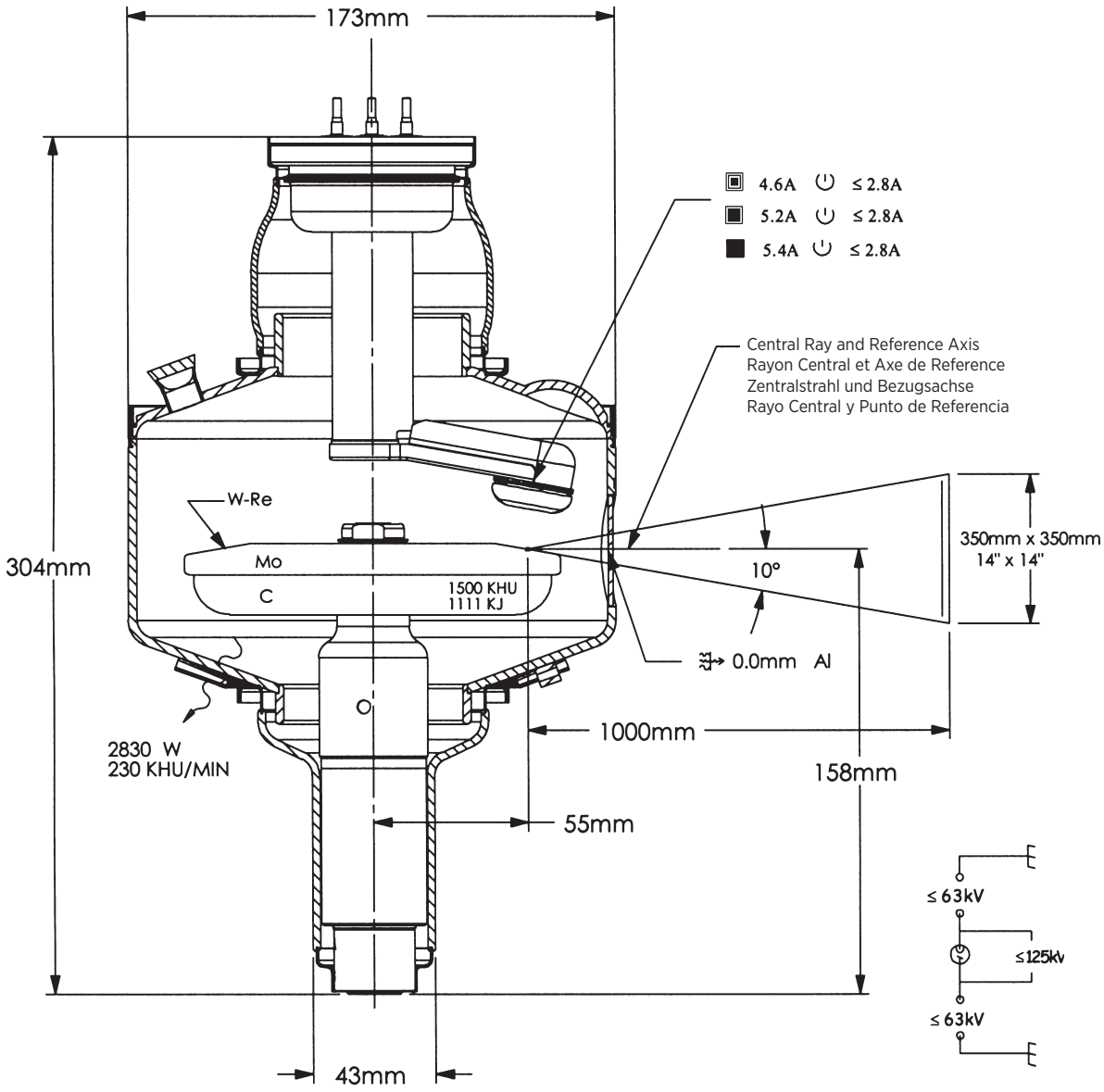
0.3 - 0.6 - 1.0
IEC 60336

Potencia nominal de entrada del anodo
Foco fine - 18 kW IEC 60613
Intermedio fine - 60 kW IEC 60613
Foco grueso - 112 kW IEC 60613
Para una potencia equivalente del anodo de 250 W

G-1582TRI

Tube Outline Drawing
Dessin d'Encombrement de la Tube
Maßzeichnungen des Drehanoden-Röntgenröhre
Esquema Detallado del Tubo

Dimensions are for Reference only
Les dimensions sont pour la référence seulement
Maße sind als nur Referenz
Las dimensiones están para la referencia solamente



Small -White
Petit - Blanc
Klein - Weiss
Pequeño - Blanco

Large - Black
Grand - Noir
Gross - Schwarz
Grande - Negro

Stand - By
Attente
Bereitschaft
En Espera

X-Ray Tube
Tube Radiogène
Röntgenröhre
Tubo de Rayos X

Intermediate
Moyen
Mitte
Intermedio

Common - Red
Neutre - Rouge
Neutral - Rot
Común - Rojo

Frame or Chasis
Masse
Chassis
Soporte o Chasis

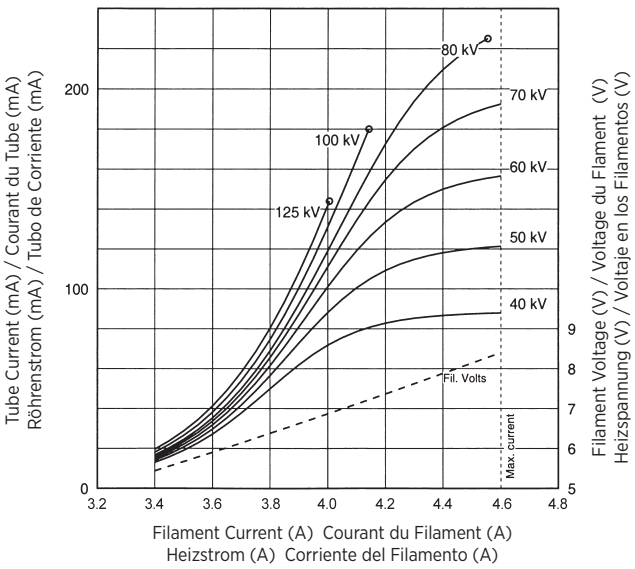
Radiation Filter or Filtration
Filtre de rayonnement
Filterung
Filtración de Radiación

Filament Emission Charts IEC 60613
Abaques d' Émissions des Filaments CEI 60613
Glühfadenemissionsdiagramm IEC 60613
Curvas de Emisión de los Filamentos IEC 60613

3 Ø Full Wave

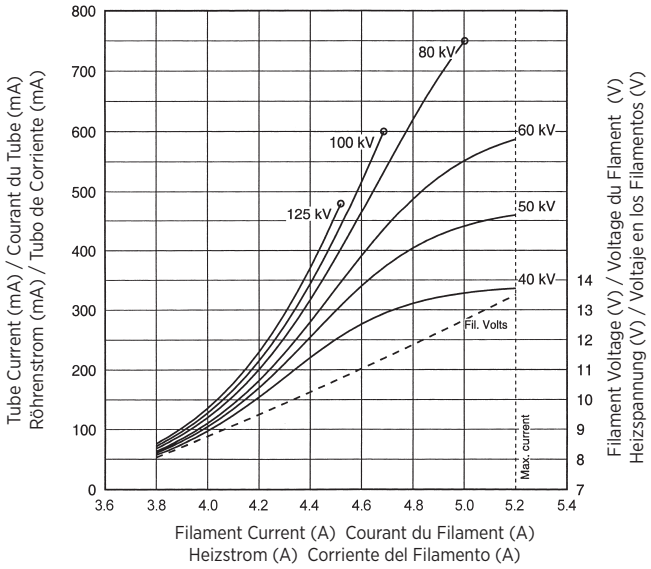
THREE PHASE EMISSION (± .15 A)

0.3



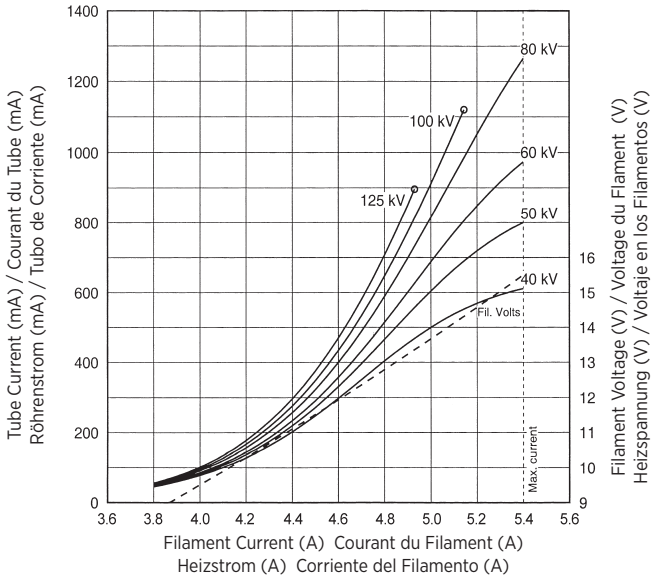
THREE PHASE EMISSION (± .15 A)

0.6



THREE PHASE EMISSION (± .15 A)

1.0



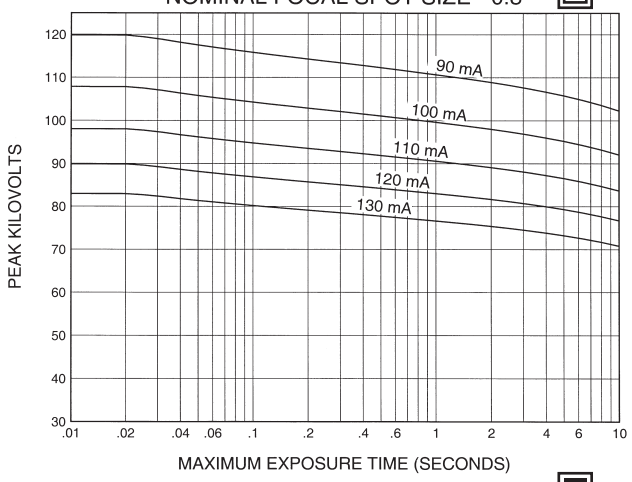
Note:	Remarque:	Anmerkung:	Nota:
When using these emission curves for trial exposures, refer to the power rating curves shown for maximum kV, tube emission, filament current, exposure time, and target speed.	Lors de l'utilisation de ces abaques pour des expositions d'essai, référez-vous aux courbes maximales de kV, d'émission du filament, de temps d'exposition et de vitesse de rotation.	Wenn Sie diese Emissionskurven für Testaufnahmen verwenden, beziehen Sie sich hierbei auf die entsprechenden Nennleistungskurven für max. kV-Werte, Röhrenemission, Heizstrom, und Anodendrehzahl.	Si utiliza estas curvas de emisión para exposiciones de prueba, refiérase a las curvas de gradación de potencia para el máximo de kV, tubo de emisión, corriente en los filamentos, tiempo de exposición, y a las curvas de velocidad del objetivo.

Single Load Ratings IEC 60613
Abaques de Chargepour Pose Unique CEI 60613
Brennfleck - Belastungskurven IEC 60613
Diagramas de Exposición Radiográfica IEC 60613

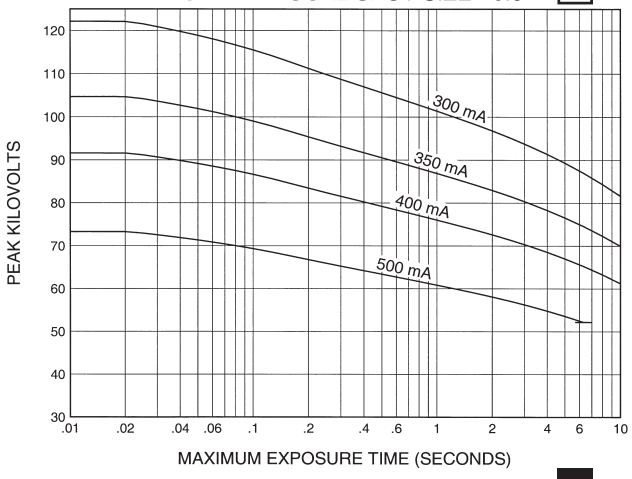
3 Ø Constant Potential ⎓

50 Hz

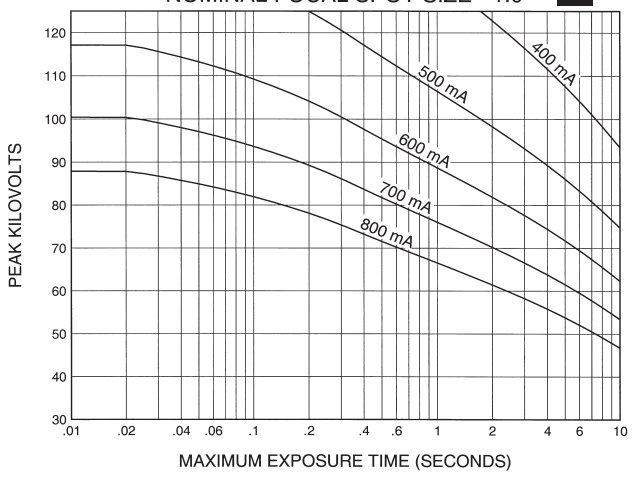
NOMINAL FOCAL SPOT SIZE - 0.3



NOMINAL FOCAL SPOT SIZE - 0.6

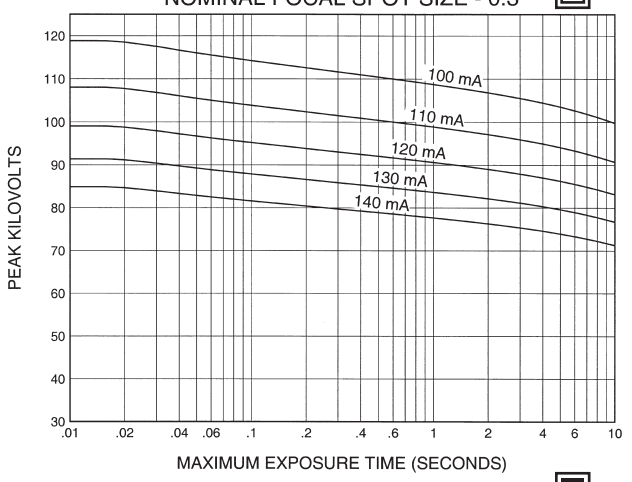


NOMINAL FOCAL SPOT SIZE - 1.0

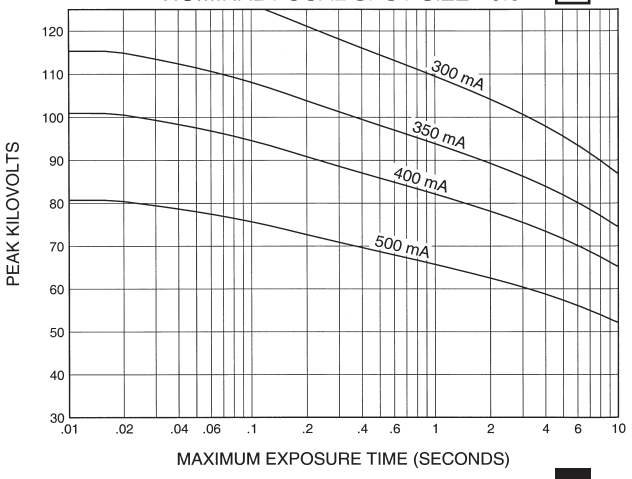


60 Hz

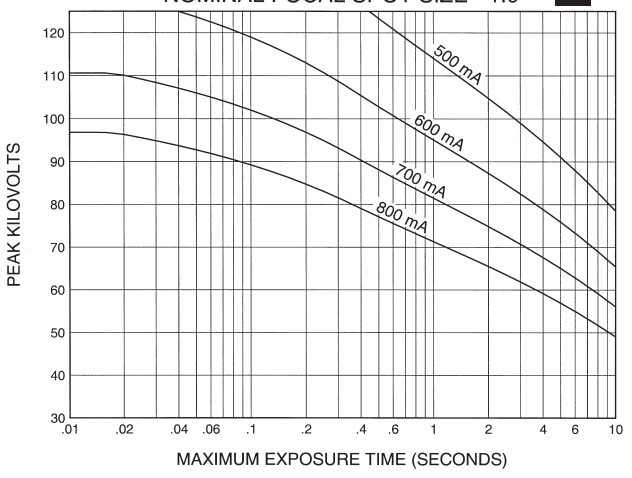
NOMINAL FOCAL SPOT SIZE - 0.3



NOMINAL FOCAL SPOT SIZE - 0.6



NOMINAL FOCAL SPOT SIZE - 1.0

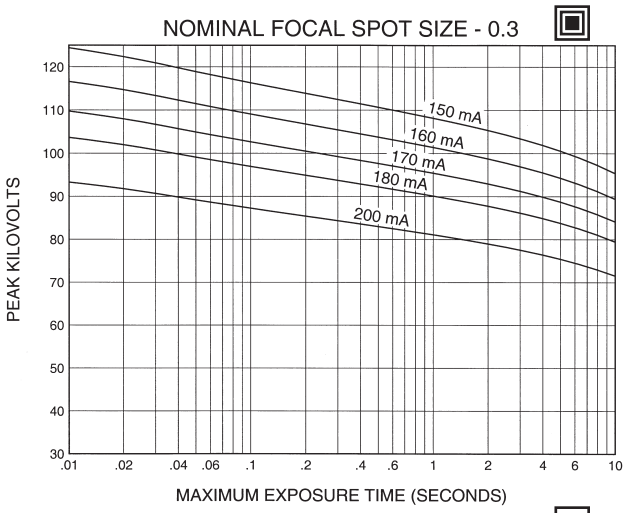


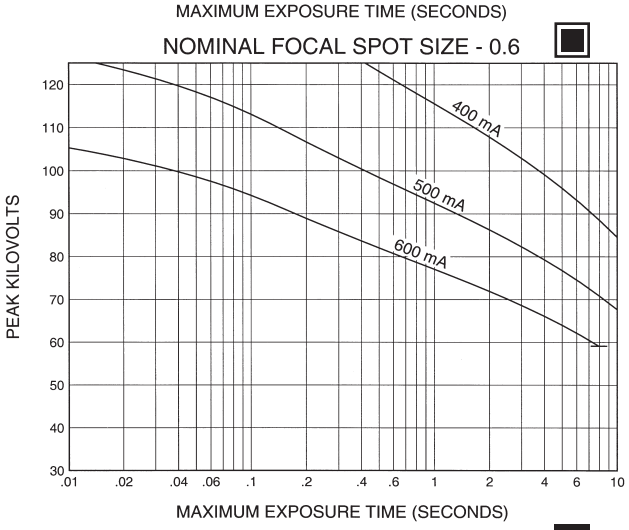
Nominal anode input power for the anode heat content 40%. IEC 60613	Puissance calorifique nominale de l'anode: 40%, CEI 60613	Thermische Anodenbezugsleistung bei einer Wärmespeicherung von 40%. IEC 60613	Aproximadamente el poder de penetracion para obtener un almacenaje de calor del anodo de 40%. IEC 60613

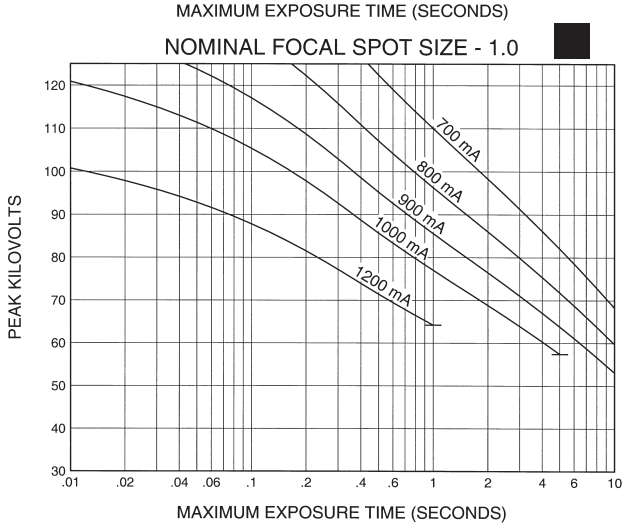
Single Load Ratings IEC 60613
Abaques de Chargepour Pose Unique CEI 60613
Brennfleck - Belastungskurven IEC 60613
Diagramas de Exposición Radiográfica IEC 60613

3 Ø Constant Potential ⎓

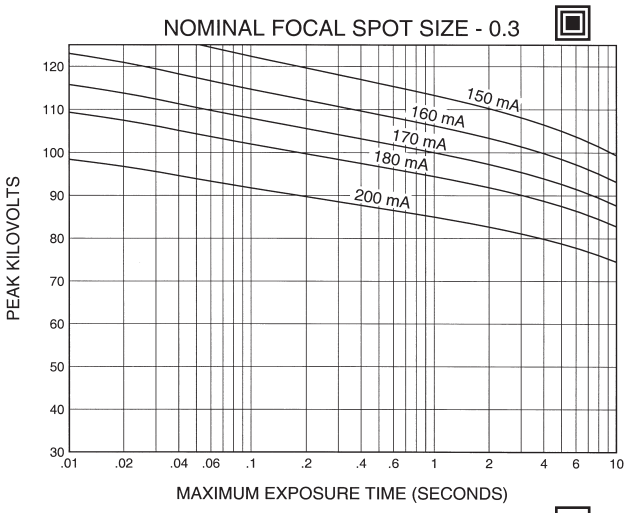
150 Hz

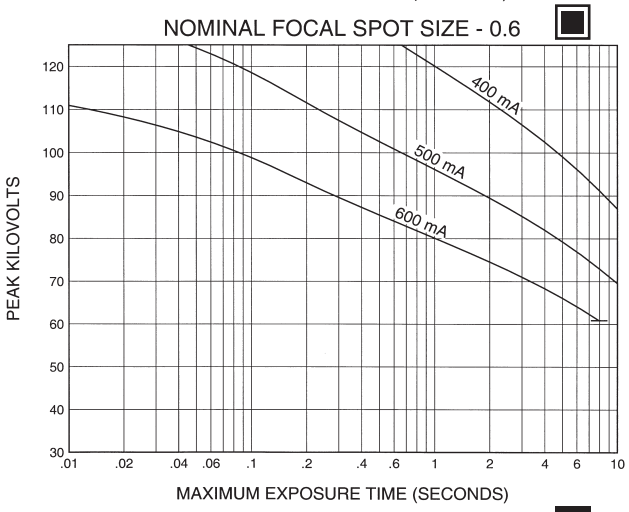


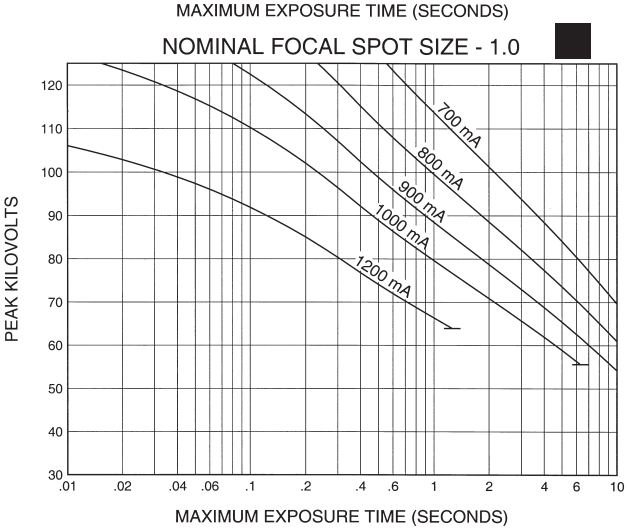




180 Hz







Nominal anode input power for the anode heat content 40%. IEC 60613	Puissance calorifique nominale de l'anode: 40%, CEI 60613	Thermische Anodenbezugsleistung bei einer Wärmespeicherung von 40%. IEC 60613	Aproximadamente el poder de penetracion para obtener un almacenaje de calor del anodo de 40%. IEC 60613

CINERADIOGRAPHIC RATINGS

HOW TO USE CINERADIOGRAPHIC CHARTS

General: With the Cineradiographic rating chart we can determine the maximum allowable kW of the Cine pulse, or with a given kW determine maximum time in seconds the Cine run can progress.

The Most common way of using the charts is to determine maximum time of any expected Cine run and maximum duty factor. With a known duty factor and Cine run time kW can easily be determined.

Definition of Terms

Time in seconds: Total time of one Cine run, usually 5 to 12 seconds.

Duty Factor in Percent (DF%): Actual time during one second the x-ray tube is producing x-rays. If we select a 4 msec pulse width and 60 exposures per second the x-ray tube will be producing x-rays for a total of 240 msec each second or 24% of the time. The higher the DF number, the more load placed on the x-ray tube.

Peak Pulse Power: Peak energy in watts of any one Cine Pulse. Can be any combination of kV and mA allowed by Radiographic and Filament Emission curves.

Example: 80 kV at 400 mA equals

80,000 V x 0.4 A = 32,000 W or 32 kW

USING THE CINE RATING CHARTS:

G-1582TRI 150/180 HZ 3 Phase 1.0 Focal Spot

Example: Determine maximum kW allowed with the following known factors:
Maximum Pulse Width ..... 4 msec
Exposures per Second 60
Maximum Cine Run Time ....10 seconds

Calculate Duty Factor: (DF%)

$$DF\% = \frac{\text{Pulse Width (mSec) x Frames per Second}}{10}$$

$$DF\% = \frac{\text{4 msec x 60 exp/sec}}{10} = \frac{240}{10} = 24\%$$

Refer to Rating Chart

G-1582TRI 150/180 HZ 3 Phase 1.0 Focal Spot:

At bottom of chart find 10 second line. Move vertically to intersection with 24% DF curve. Make a horizontal reference to left side of rating chart and note kW rating of 80 kW.

We now know each pulse during the cine run can have a maximum rating of 80 kW under conditions given in example.

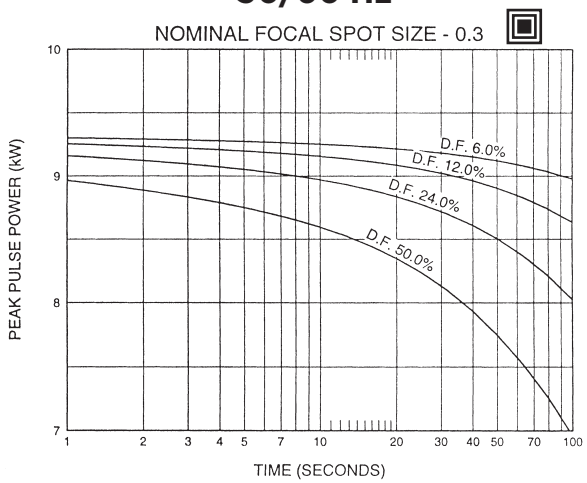
kW = kV x mA. The kW of the exposure can be any combination of mA and kV allowed by the Radiographic and Filament Emission Charts.

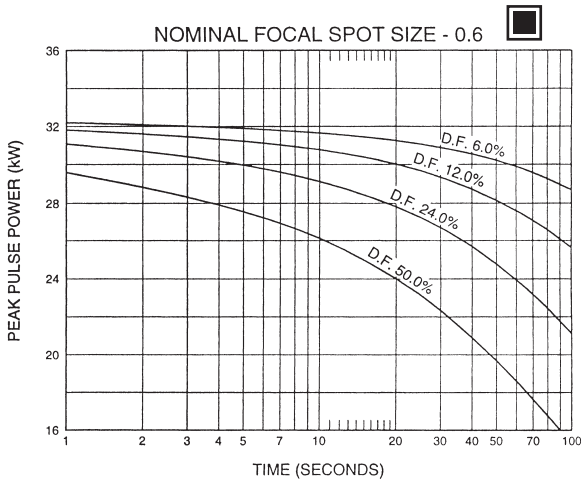
The Cine rating charts are usable to maximum anode heat content and are based on a starting anode heat content of 70% or less.

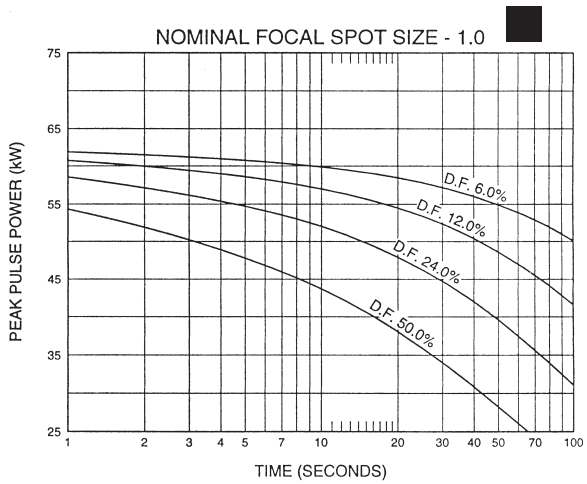
Cineradiograhic Exposure Charts IEC 60613
Abaques de Cinèradiographie CEI 60613
Belastungskurven für den Kinobetrieb IEC 60613
Diagramas de Exposición Cineradiográfica IEC 60613

3 Ø Constant Potential ⎓

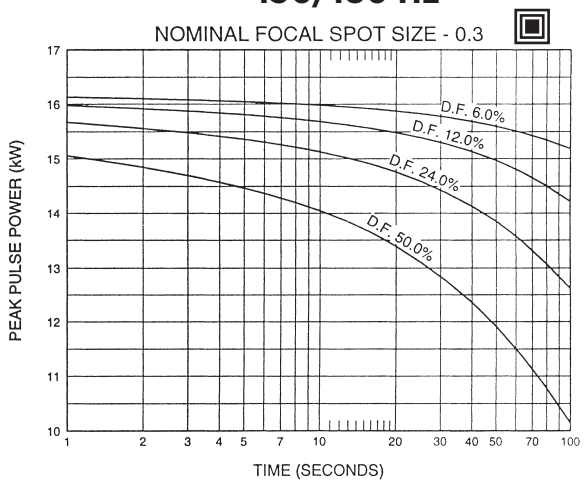
50/60 Hz

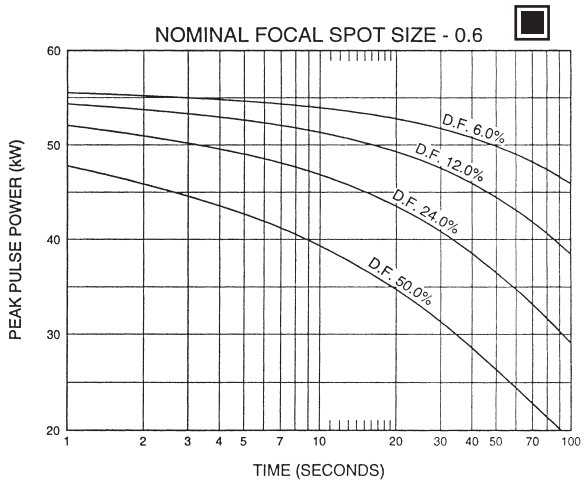


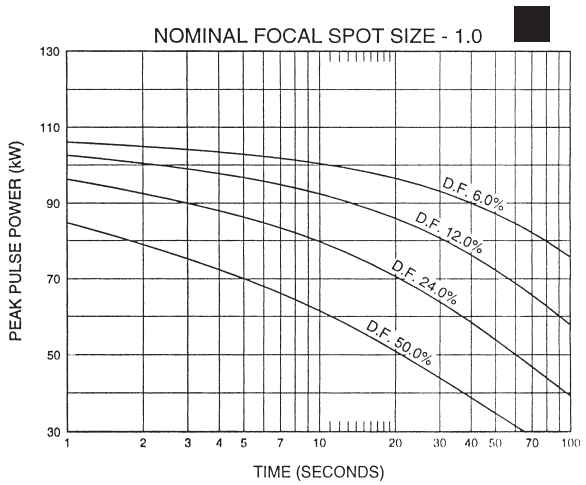




150/180 Hz







Nominal anode input power for the anode heat content 70%. IEC 60613	Puissance calorifique nominale de l'anode: 70%, CEI 60613	Thermische Anodenbezugsleistung bei einer Wärmespeicherung von 70%. IEC 60613	Aproximadamente el poder de penetracion para obtener un almacenaje de calor del anodo de 70%. IEC 60613

ANGIOGRAPHIC RATINGS

HOW TO USE ANGIOGRAPHIC CHARTS

General: Serial Radiography puts a severe demand on the x-ray tube due to the large number of exposures made in rapid succession. Intervals between exposures are fixed and so short that it is not possible for the anode track to cool to any extent during the exposure series. Therefore, the temperature of the anode track increases from exposure to exposure. The kW values used in the angiographic charts have been determined to prevent damage to the anode. The angiographic rating charts are usable to 100% anode heat storage. Exceeding 100% anode heat storage will cause anode track erosion with high risk of tube destruction.

Definition of Terms

Number of Exposures in Series: The number of exposures made in succession or the number of exposures made during one contrast injection.

Exposure Rate: The number of exposures made per second. For a series of exposures where the exposure rate changes, it must be assumed that all exposures will be made at the maximum rate. For example, if during a series 10 exposures will occur at one per second and 30 exposures at 4 per second, use the kW ratings in the 40 exposure column at 4 per second rate.

Exposure Time: Time in seconds of each exposure.

USING THE CHARTS:

Select Correct Chart:

0.3, 0.6 or 1.0 Focal Spot

Note: 150/180 HZ rotor speed recommended for all angiography.

Determine the number of exposures in Series: With cut film angiography the number of exposures are known, however in Digital Angiography the number of exposures commonly are not known. When determining the number of exposures, assume worst case or past history.

Note: Most angiographic x-ray tubes fail from under-estimating the number of exposures made in a series.

Determine kW of each exposure in Series: Referring to chart —find block under "Number of Exposures in Series" that is greater than or equal to expected number of exposures in Series. On left side directly opposite this block under "Exposure Rate per Second" column, select maximum rate per second that will be used for the exposure series. At the intersection of exposure rate and exposure time in seconds, find maximum kW allowed for each exposure.

For Example: 80 pkV and 500 mA = 40 kW

Example: From chart G-1582TRI 150/180 HZ 3 Phase 1.0 Focal Spot, determine kW allowed with following known factors.

Maximum number of exposures 40

Exposure time .050 second (50 milliseconds)

Maximum Exposure per second 4

From chart find 40 exposure block. On left side directly opposite this block under "Exposure Rate per Second" column, select 4 exposures per second. Find .050 seconds at top of chart. At intersection of exposure rate line and exposure time, find 77.4 kW.

Serial Load Ratings IEC 60613
Abaques de charges successives CEI 60613
Serienbetrieb-Belastungskurven IEC 60613
Ratio de carga en serie IEC 60613

0.3 Focal Spot 3Ø 10 Degrees 150/180 Hz
0,3 Dimension Focale 3Ø 10 Degrés 150/180 Hz
0.3 Brennfleck 3Ø 10 Grad 150/180 Hz
0.3 De Marcas Focales 3Ø 10 Grados 150/180 Hz

EXPOSURE RATE PER SECOND	TUBE LOAD (kW) AS A FUNCTION OF THE EXPOSURE TIME (SEC.) OF THE INDIVIDUAL RADIOGRAPHS OF THE SERIES															NUMBER OF EXPOSURES IN SERIES
	0.010	0.020	0.030	0.040	0.050	0.060	0.080	0.100	0.120	0.140	0.160	0.180	0.200	0.225	0.250	
1	15.9	15.6	15.4	15.2	15.1	15.0	14.8	14.7	14.6	14.5	14.4	14.3	14.2	14.1	14.0	
2	15.9	15.6	15.3	15.2	15.0	14.9	14.7	14.6	14.5	14.4	14.2	14.1	14.1	13.9	13.8	
3	15.9	15.5	15.3	15.1	15.0	14.9	14.7	14.5	14.4	14.2	14.1	14.0	——	——	——	
4	15.8	15.5	15.3	15.1	14.9	14.8	14.6	14.4	14.3	14.1	——	——	——	——	——	10
8	15.8	15.4	15.1	14.9	14.7	14.6	——	——	——	——	——	——	——	——	——	
15	15.7	15.3	14.9	14.7	——	——	——	——	——	——	——	——	——	——	——	
30	15.6	15.0	——	——	——	——	——	——	——	——	——	——	——	——	——	
1	15.9	15.5	15.3	15.1	15.0	14.9	14.7	14.5	14.4	14.3	14.2	14.0	13.9	13.8	13.7	
2	15.8	15.5	15.3	15.1	14.9	14.8	14.6	14.4	14.3	14.1	14.0	13.9	13.7	13.6	13.5	
3	15.8	15.5	15.2	15.0	14.9	14.7	14.5	14.3	14.1	14.0	13.8	13.7	——	——	——	
4	15.8	15.5	15.2	15.0	14.8	14.7	14.4	14.2	14.0	13.8	——	——	——	——	——	20
8	15.8	15.3	15.0	14.8	14.6	14.4	——	——	——	——	——	——	——	——	——	
15	15.7	15.2	14.8	14.5	——	——	——	——	——	——	——	——	——	——	——	
30	15.4	14.8	——	——	——	——	——	——	——	——	——	——	——	——	——	
1	15.8	15.5	15.2	15.0	14.9	14.7	14.5	14.3	14.1	13.9	13.8	13.6	13.5	13.3	13.1	
2	15.8	15.5	15.2	15.0	14.8	14.6	14.4	14.1	13.9	13.7	13.6	13.4	13.2	13.0	12.8	
3	15.8	15.4	15.1	14.9	14.7	14.5	14.3	14.0	13.8	13.6	13.4	13.2	——	——	——	
4	15.8	15.4	15.1	14.8	14.6	14.5	14.1	13.9	13.6	13.4	——	——	——	——	——	40
8	15.7	15.2	14.9	14.6	14.4	14.1	——	——	——	——	——	——	——	——	——	
15	15.6	15.0	14.6	14.2	——	——	——	——	——	——	——	——	——	——	——	
30	15.3	14.6	——	——	——	——	——	——	——	——	——	——	——	——	——	
1	15.8	15.4	15.1	14.9	14.7	14.6	14.3	14.0	13.8	13.6	13.4	13.2	13.0	12.8	12.6	
2	15.8	15.4	15.1	14.8	14.6	14.5	14.2	13.9	13.6	13.4	13.2	13.0	12.8	12.5	12.3	
3	15.8	15.4	15.0	14.8	14.6	14.4	14.0	13.7	13.5	13.2	13.0	12.8	——	——	——	
4	15.7	15.3	15.0	14.7	14.5	14.3	13.9	13.6	13.3	13.0	——	——	——	——	——	60
8	15.7	15.2	14.8	14.5	14.2	13.9	——	——	——	——	——	——	——	——	——	
15	15.5	14.9	14.4	14.1	——	——	——	——	——	——	——	——	——	——	——	
30	15.3	14.5	——	——	——	——	——	——	——	——	——	——	——	——	——	
1	15.8	15.4	15.1	14.8	14.6	14.4	14.1	13.8	13.5	13.3	13.1	12.8	12.6	12.4	12.1	
2	15.7	15.3	15.0	14.7	14.5	14.3	14.0	13.6	13.4	13.1	12.8	12.6	12.4	12.1	11.9	
3	15.7	15.3	14.9	14.7	14.4	14.2	13.8	13.5	13.2	12.9	12.6	12.4	——	——	——	
4	15.7	15.2	14.9	14.6	14.3	14.1	13.7	13.4	13.0	12.7	——	——	——	——	——	80
8	15.6	15.1	14.7	14.3	14.0	13.8	——	——	——	——	——	——	——	——	——	
15	15.5	14.8	14.3	13.9	——	——	——	——	——	——	——	——	——	——	——	
30	15.2	14.4	——	——	——	——	——	——	——	——	——	——	——	——	——	
1	15.7	15.3	15.0	14.7	14.5	14.3	13.9	13.6	13.3	13.0	12.7	12.5	12.3	12.0	11.7	
2	15.7	15.3	14.9	14.6	14.4	14.2	13.8	13.4	13.1	12.8	12.5	12.3	12.0	11.7	11.4	
3	15.7	15.2	14.9	14.6	14.3	14.1	13.6	13.3	12.9	12.6	12.3	12.0	——	——	——	
4	15.7	15.2	14.8	14.5	14.2	14.0	13.5	13.1	12.8	12.4	——	——	——	——	——	100
8	15.6	15.0	14.6	14.2	13.9	13.6	——	——	——	——	——	——	——	——	——	
15	15.4	14.8	14.2	13.8	——	——	——	——	——	——	——	——	——	——	——	
30	15.1	14.3	——	——	——	——	——	——	——	——	——	——	——	——	——	
1	15.7	15.2	14.8	14.5	14.2	13.9	13.5	13.0	12.7	12.3	12.0	11.7	11.4	11.1	10.8	
2	15.6	15.1	14.7	14.4	14.1	13.8	13.3	12.9	12.5	12.1	11.8	11.5	11.2	10.8	10.5	
3	15.6	15.1	14.7	14.3	14.0	13.7	13.2	12.7	12.3	11.9	11.6	11.3	——	——	——	
4	15.6	15.0	14.6	14.2	13.9	13.6	13.1	12.6	12.2	11.8	——	——	——	——	——	150
8	15.5	14.9	14.4	13.9	13.6	13.2	——	——	——	——	——	——	——	——	——	
15	15.3	14.6	14.0	13.5	——	——	——	——	——	——	——	——	——	——	——	
30	15.0	14.1	——	——	——	——	——	——	——	——	——	——	——	——	——	

Note:
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Nominal anode input power for the anode heat content 70%. IEC 60613

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Ratio de carga en serie IEC 60613

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0.6 Brennfleck 3Ø 10 Grad 150/180 Hz
0.6 De Marcas Focales 3Ø 10 Grados 150/180 Hz

EXPOSURE RATE PER SECOND	TUBE LOAD (kW) AS A FUNCTION OF THE EXPOSURE TIME (SEC.) OF THE INDIVIDUAL RADIOGRAPHS OF THE SERIES															NUMBER OF EXPOSURES IN SERIES
	0.010	0.020	0.030	0.040	0.050	0.060	0.080	0.100	0.120	0.140	0.160	0.180	0.200	0.225	0.250	
1	53.8	52.3	51.1	50.1	49.3	48.5	47.2	46.0	44.9	44.0	43.1	42.3	41.6	40.8	40.0	
2	53.7	52.0	50.7	49.6	48.7	47.8	46.3	45.0	43.8	42.7	41.8	40.9	40.1	39.2	38.4	
3	53.6	51.7	50.3	49.1	48.1	47.2	45.5	44.1	42.8	41.6	40.6	39.7	—	—	—	
4	53.4	51.5	50.0	48.7	47.6	46.6	44.8	43.2	41.9	40.7	—	—	—	—	—	10
8	52.9	50.4	48.6	47.0	45.6	44.4	—	—	—	—	—	—	—	—	—	
15	52.1	49.1	46.7	44.7	—	—	—	—	—	—	—	—	—	—	—	
30	50.9	47.0	—	—	—	—	—	—	—	—	—	—	—	—	—	
1	53.6	51.9	50.5	49.4	48.4	47.5	45.9	44.5	43.3	42.1	41.1	40.1	39.3	38.3	37.4	
2	53.5	51.5	50.1	48.8	47.7	46.7	44.9	43.3	41.9	40.7	39.5	38.5	37.6	36.5	35.5	
3	53.3	51.2	49.6	48.2	47.0	45.9	44.0	42.3	40.8	39.4	38.2	37.1	—	—	—	
4	53.1	50.9	49.1	47.7	46.3	45.2	43.1	41.3	39.7	38.3	—	—	—	—	—	20
8	52.4	49.6	47.4	45.6	44.0	42.5	—	—	—	—	—	—	—	—	—	
15	51.4	47.9	45.1	42.8	—	—	—	—	—	—	—	—	—	—	—	
30	49.7	45.1	—	—	—	—	—	—	—	—	—	—	—	—	—	
1	53.3	51.2	49.6	48.2	46.9	45.8	43.8	42.1	40.5	39.1	37.8	36.7	35.6	34.4	33.3	
2	53.1	50.8	49.0	47.5	46.1	44.9	42.7	40.8	39.1	37.6	36.3	35.0	33.9	32.7	31.5	
3	52.8	50.4	48.5	46.8	45.3	44.0	41.7	39.7	37.9	36.3	34.9	33.6	—	—	—	
4	52.6	50.0	47.9	46.2	44.6	43.2	40.7	38.6	36.7	35.1	—	—	—	—	—	40
8	51.8	48.6	46.0	43.8	42.0	40.3	—	—	—	—	—	—	—	—	—	
15	50.6	46.5	43.3	40.7	—	—	—	—	—	—	—	—	—	—	—	
30	48.5	43.2	—	—	—	—	—	—	—	—	—	—	—	—	—	
1	52.9	50.5	48.7	47.1	45.6	44.3	42.0	40.0	38.2	36.6	35.2	33.9	32.7	31.4	30.2	
2	52.7	50.1	48.1	46.3	44.8	43.4	40.9	38.7	36.9	35.2	33.7	32.4	31.1	29.8	28.6	
3	52.4	49.7	47.5	45.6	44.0	42.5	39.8	37.6	35.6	33.9	32.4	31.0	—	—	—	
4	52.2	49.3	47.0	45.0	43.2	41.6	38.9	36.5	34.5	32.7	—	—	—	—	—	60
8	51.3	47.7	44.9	42.5	40.5	38.6	—	—	—	—	—	—	—	—	—	
15	50.0	45.6	42.1	39.2	—	—	—	—	—	—	—	—	—	—	—	
30	47.7	41.9	—	—	—	—	—	—	—	—	—	—	—	—	—	
1	52.6	49.9	47.8	46.0	44.4	42.9	40.4	38.1	36.2	34.5	32.9	31.6	30.3	28.9	26.8	
2	52.3	49.5	47.2	45.3	43.5	42.0	39.2	36.9	34.9	33.1	31.5	30.1	28.9	27.4	26.2	
3	52.1	49.1	46.6	44.6	42.7	41.1	38.2	35.8	33.7	31.9	30.3	28.9	—	—	—	
4	51.8	48.6	46.1	43.9	41.9	40.2	37.3	34.8	32.7	30.8	—	—	—	—	—	80
8	50.9	47.0	44.0	41.4	39.2	37.3	—	—	—	—	—	—	—	—	—	
15	49.5	44.8	41.1	38.0	—	—	—	—	—	—	—	—	—	—	—	
30	47.1	41.0	—	—	—	—	—	—	—	—	—	—	—	—	—	
1	52.2	49.3	47.0	45.0	43.2	41.6	38.8	36.5	34.4	32.6	31.0	29.5	26.8	23.8	21.4	
2	52.0	48.9	46.4	44.3	42.4	40.7	37.8	35.3	33.2	31.3	29.7	28.2	26.8	23.8	21.4	
3	51.7	48.4	45.8	43.5	41.6	39.8	36.8	34.2	32.0	30.2	28.5	27.1	—	—	—	
4	51.5	48.0	45.2	42.9	40.8	39.0	35.8	33.2	31.0	29.1	—	—	—	—	—	100
8	50.5	46.4	43.1	40.4	38.1	36.1	—	—	—	—	—	—	—	—	—	
15	49.1	44.1	40.2	37.0	—	—	—	—	—	—	—	—	—	—	—	
30	46.6	40.2	—	—	—	—	—	—	—	—	—	—	—	—	—	
1	51.4	47.9	45.1	42.7	40.6	38.7	35.5	32.9	29.8	25.5	22.3	19.9	17.9	15.9	14.3	
2	51.2	47.5	44.5	42.0	39.8	37.9	34.6	31.8	29.6	25.5	22.3	19.9	17.9	15.9	14.3	
3	50.9	47.0	43.9	41.3	39.0	37.0	33.7	30.9	28.6	25.5	22.3	19.9	—	—	—	
4	50.7	46.6	43.3	40.6	38.3	36.3	32.8	30.0	27.7	25.5	—	—	—	—	—	150
8	49.7	44.9	41.3	38.2	35.7	33.5	—	—	—	—	—	—	—	—	—	
15	48.2	42.5	38.3	35.0	—	—	—	—	—	—	—	—	—	—	—	
30	45.5	38.6	—	—	—	—	—	—	—	—	—	—	—	—	—	

Note:
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Abaques de charges successives CEI 60613
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EXPOSURE RATE PER SECOND	TUBE LOAD (kW) AS A FUNCTION OF THE EXPOSURE TIME (SEC.) OF THE INDIVIDUAL RADIOGRAPHS OF THE SERIES															NUMBER OF EXPOSURES IN SERIES
	0.010	0.020	0.030	0.040	0.050	0.060	0.080	0.100	0.120	0.140	0.160	0.180	0.200	0.225	0.250	
1	104.9	100.7	97.5	94.9	92.6	90.5	86.9	83.7	81.0	78.5	76.2	74.1	72.2	70.0	68.0	
2	104.4	99.6	96.1	93.1	90.4	88.1	84.0	80.4	77.3	74.6	72.1	69.8	67.7	65.4	63.2	
3	103.8	98.6	94.7	91.4	88.5	85.9	81.4	77.5	74.2	71.2	68.6	66.2	——	——	——	
4	103.4	97.8	93.6	90.0	86.8	84.0	79.1	74.9	71.4	68.3	——	——	——	——	——	10
8	101.8	95.1	89.8	85.4	81.6	78.3	——	——	——	——	——	——	——	——	——	
15	99.8	91.7	85.4	80.1	——	——	——	——	——	——	——	——	——	——	——	
30	97.3	87.4	——	——	——	——	——	——	——	——	——	——	——	——	——	
1	104.2	99.3	95.5	92.4	89.6	87.1	82.7	79.0	75.7	72.7	70.1	67.7	65.4	62.9	60.6	
2	103.5	98.0	93.8	90.2	87.1	84.3	79.4	75.3	71.7	68.5	65.7	63.1	60.8	58.1	55.8	
3	102.8	96.8	92.1	88.2	84.8	81.7	76.5	72.0	68.2	64.9	62.0	59.3	——	——	——	
4	102.2	95.7	90.7	86.5	82.8	79.5	73.9	69.2	65.2	61.8	——	——	——	——	——	20
8	100.1	92.2	86.0	80.9	76.5	72.7	——	——	——	——	——	——	——	——	——	
15	97.3	87.5	80.1	74.1	——	——	——	——	——	——	——	——	——	——	——	
30	93.1	81.0	——	——	——	——	——	——	——	——	——	——	——	——	——	
1	102.8	96.8	92.1	88.1	84.7	81.6	76.2	71.6	67.7	64.3	61.2	58.4	55.9	53.2	50.7	
2	101.9	95.3	90.1	85.8	82.0	78.6	72.8	68.0	63.8	60.3	57.1	54.3	51.8	49.0	46.5	
3	101.1	93.9	88.3	83.6	79.5	75.9	69.8	64.8	60.5	56.9	53.7	50.9	——	——	——	
4	100.4	92.7	86.7	81.7	77.4	73.6	67.2	61.9	57.6	53.9	——	——	——	——	——	40
8	97.9	88.6	81.4	75.5	70.5	66.3	——	——	——	——	——	——	——	——	——	
15	94.4	83.0	74.5	67.8	——	——	——	——	——	——	——	——	——	——	——	
30	88.9	74.9	——	——	——	——	——	——	——	——	——	——	——	——	——	
1	101.5	94.5	89.0	84.4	80.4	76.9	70.8	65.8	61.5	57.8	54.5	49.6	44.7	39.7	35.7	
2	100.6	93.0	87.0	82.1	77.8	74.0	67.6	62.4	58.0	54.2	51.0	48.1	44.7	39.7	35.7	
3	99.7	91.5	85.2	79.9	75.3	71.4	64.8	59.4	54.9	51.2	47.9	45.1	——	——	——	
4	99.0	90.3	83.5	78.0	73.2	69.1	62.2	56.8	52.3	48.5	——	——	——	——	——	60
8	96.3	85.9	78.0	71.7	66.4	61.9	——	——	——	——	——	——	——	——	——	
15	92.4	79.9	70.9	63.8	——	——	——	——	——	——	——	——	——	——	——	
30	86.3	71.2	——	——	——	——	——	——	——	——	——	——	——	——	——	
1	100.2	92.4	86.2	81.1	76.7	72.8	66.2	60.9	55.8	47.9	41.9	37.2	33.5	29.8	26.8	
2	99.3	90.8	84.2	78.8	74.1	70.0	63.3	57.8	53.3	47.9	41.9	37.2	33.5	29.8	26.8	
3	98.4	89.4	82.4	76.6	71.7	67.5	60.6	55.1	50.5	46.7	41.9	37.2	——	——	——	
4	97.6	88.1	80.7	74.7	69.7	65.3	58.2	52.6	48.1	44.4	——	——	——	——	——	80
8	94.8	83.6	75.2	68.5	63.0	58.4	——	——	——	——	——	——	——	——	——	
15	90.8	77.5	68.0	60.8	——	——	——	——	——	——	——	——	——	——	——	
30	84.2	68.5	——	——	——	——	——	——	——	——	——	——	——	——	——	
1	99.0	90.3	83.6	78.0	73.3	69.1	62.3	53.6	44.7	38.3	33.5	29.8	26.8	23.8	21.4	
2	98.1	88.8	81.7	75.8	70.8	66.6	59.5	53.6	44.7	38.3	33.5	29.8	26.8	23.8	21.4	
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8	93.5	81.5	72.7	65.8	60.2	55.5	——	——	——	——	——	——	——	——	——	
15	89.3	75.4	65.6	58.2	——	——	——	——	——	——	——	——	——	——	——	
30	82.6	66.3	——	——	——	——	——	——	——	——	——	——	——	——	——	
1	96.2	85.7	77.8	71.4	66.0	59.6	44.7	35.7	29.8	25.5	22.3	19.9	17.9	15.9	14.3	
2	95.2	84.2	76.0	69.3	63.9	59.3	44.7	35.7	29.8	25.5	22.3	19.9	17.9	15.9	14.3	
3	94.3	82.8	74.2	67.4	61.9	57.3	44.7	35.7	29.8	25.5	22.3	19.9	——	——	——	
4	93.5	81.5	72.7	65.8	60.1	55.5	44.7	35.7	29.8	25.5	——	——	——	——	——	150
8	90.5	77.1	67.5	60.2	54.4	49.7	——	——	——	——	——	——	——	——	——	
15	86.2	71.0	60.8	53.2	——	——	——	——	——	——	——	——	——	——	——	
30	79.2	62.0	——	——	——	——	——	——	——	——	——	——	——	——	——	

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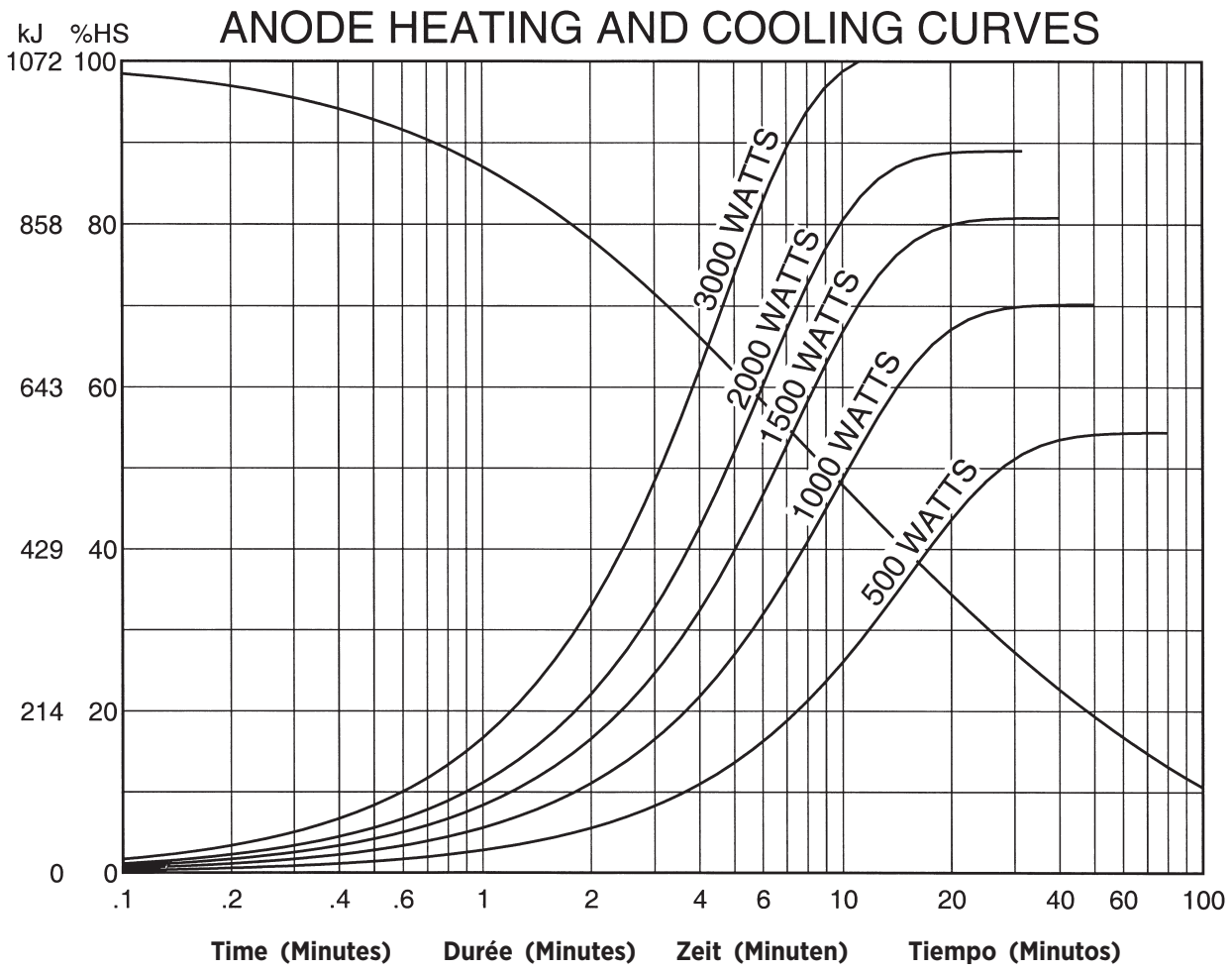
Aproximadamente el poder de penetracion para obtener un almacenaje de calor del anodo de 70%. IEC 60613

Anode Heating & Cooling Chart
Abaques d' Échauffement et de Refroidissement de L'Anode
Anoden Aufheiz - und Abkühl Kurven
Curvas de Calentamiento y Enfriamiento del Anodo



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